	TM	Title:	V644E Product Specification			
synerzir synerzir		Document #:	02-1006	Rev #:	002	
		Status:	ACTIVE	Date Issued:	02/21/2020	

Prod	luct	<b>Identifiers</b>
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Product Name:	ETHYL-2-METHYL PENTANOATE				
Synerzine Item #	V644E	CAS#	39255-32-8	FEMA#	3488

## **Material Properties**

Molecular Formula	C8H16O2	]	Flash Point (°F, CC)	104
Molecular Weight	144.21		Boiling Point	148-155°C
Shelf Life (days)	730		Physical State	Liquid

Solubility		Very slightly soluble in water; soluble in organic solvents.
Storage and Stab	oility	Store in fully closed container in cool (~20°C) dry place.
Handling Precauti	inne i	Avoid contact of eyes and skin. In case of contact, flush copiously with water. Keep away from heat and flame.

## **Specified Critical Limits**

Critical Property	Test Method	UOM	Lower Limit	Upper Limit
Color	Visual Analysis	None	Colorless	Pale yellow
Odor	Odor Organoleptic Analysis None Frui		uity	
Chemical Purity	Gas Chromatography	%	98.0%	100.0%
Density	Density Analysis	g/cm³ @ 20°C	0.850	0.870
Refractive Index	Refractometric Analysis	nD20	1.394	1.413

Notes	

This specification was generated electronically, and is therefore unsigned.

**Synerzine** 

**Quality Control Dept.** Date Printed: 6/26/2021